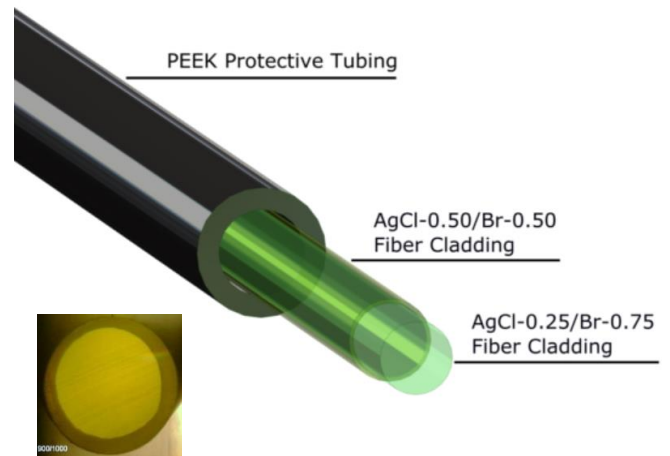


Polycrystalline InfraRed (PIR-) fiber

art photonics developed a volume production technology of the unique product – Polycrystalline InfraRed (PIR-) Core/Clad fibers – transparent over a broad spectral range 3 – 18 μm . The highest performance PIR Core/Clad fibers are extruded with the core diameters span from 240 to 860 μm . Continuously improved extrusion process provides PIR-fibers with a superior optical quality and high mechanical strength. Low optical losses without absorption peaks over the mentioned spectral range ensure a successful use of PIR-fibers in a broad range of applications.



Applications:

- Mid IR spectroscopy
- Flexible IR pyrometry
- Flexible IR-Imaging systems
- Power delivery for Quantum Cascade Lasers
- Power delivery for CO- and CO₂-Lasers

Features:

- High transmittance in the range 3 – 18 μm^*
- Low optical losses of about 0.2 – 0.3 dB/m in the range 9 – 13 μm
- Core/Clad structure with core diameters span from 240 to 860 μm
- Minimal aging effect
- Non-hydroscopic and non-toxic

* See transmission data

Parameters of standard Polycrystalline fibers

Code	Type	Core, μm	Cladding, μm	Protective Jacket, μm	NA	Min. bending Radius, mm
PIR240/300	Step Index Multimode	240 \pm 15	300+0/-15	no	0.30 \pm 0.03	45
PIR400/500	Step Index Multimode	410 \pm 15	500+0/-15	no	0.30 \pm 0.03	75
PIR600/700	Step Index Multimode	600 \pm 20	700+0/-15	no	0.30 \pm 0.03	100
PIR900/1000	Step Index Multimode	860 \pm 20	1000+0/-25	no	0.30 \pm 0.03	150

Polycrystalline InfraRed (PIR-) fiber

Specifications

Core/Clad composition	AgCl:AgBr
Spectral Range	3 – 18 μm
Core Refractive Index	2.15
Fresnel Reflection Losses	25%
Attenuation at 10.6 μm	0.2 – 0.4 dB/m
Effective Numerical Aperture NA	0.35 +/- 0.05
Melting Point	410 $^{\circ}\text{C}$
Operating Temperature	-273 $^{\circ}\text{C}$ to +140 $^{\circ}\text{C}$
Core/Clad Diameter (standard)	see table above
Laser Damage Threshold for CW CO ₂ -Laser	>12 kW/cm ²
Tensile Strength	> 70 MPa
Minimum Bending Radius (fixed)	5x [Fiber Diameter]
Minimum Elastic Bending Radius	150x [Fiber Diameter]

Optical Losses and Transmission Spectra of PIR-fiber cables

