

# 850nm 25W Pulsed VCSEL Diode VD-0850P-025W-XX-3A0

#### **Features**

- Single wavelength
- Good thermal conduction
- Short rise time
- Oxide isolation technology
- High reliability
- Easy to collimate

## **Applications**

- Scanning lidars
- Laser curtain
- Range finder sensors
- 3D sensors
- Proximity sensors
- 3D detection

Part Number	Description
VD-0850P-025W- X X-3A0	850nm 25W VCSEL Diode

### **PRODUCT IDENTIFY**

#### **CODE RULES:**

e.g. VD-0850 P-025 W-XX-3 A 0

1 2 3 4 5 6 7 8 9 10

Annex, 0

Product version, A

Accessories, 3= pulse mode

Package, A=2016 I=TO46, N=1x4, O=1x8, P=1x16,

Substrate, 1=AIN, 3=Cu/Ag

Power units, M= milliwatt, W= watt, K= kilowatt

Power value, 25

Power VCSEL, P= power

Wavelength, 850 nm

Product classification, VCSEL Diode

I. Absolute maximum ratings

Parameter	Symbol	Rating	Unit
Case Operating Temp	Тор	-40 to 85	°C
Storage Temp	Tsto	-40 to 105	°C
Reflow Soldering Temperature	Tsdr	260°C(10s)	°C
Reverse Voltage	Vr	5	V
Maximum Forward Pulse Current	Imax	90A (duty cycle 0.1% max)	Α
ESD exposure (Human body) model	ESD	2K	V

#### Note:

 Stresses greater than those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or other conditions above those indicated in the operations section for extended periods of time may affect reliability.



- 2. In its maximum rating diode laser operation could damage its performance or cause potential safety hazard such as equipment failure.
- 3. Electrostatic discharge is the main reason for the laser fault of the diode. Take effective precautions against ESD. When dealing with laser diodes, use the wrist strap, grounding work surface and strict antistatic technology.

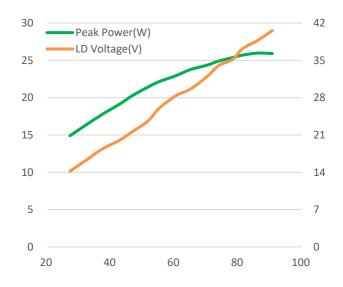
### II Electro-Optical Characteristics (Top 25°C, pulsewidth 8.8ns at 11.68 kHz)

VCSEL Parameters	Conditions	Symbol	Unit	Min.	Тур.	Max.
Pulse Optical Power	I <sub>f</sub> =81 A	Po	W	20	25	30
Threshold Current	-	I <sub>th</sub>	Α	-	0.1	-
Forward Pulse Current	-	-	Α	-	81	-
Emission Area	-	-	um	-	370*371	-
Peak Wavelength	Po=25 W	-	nm	840	850	860
Laser Forward Voltage	I <sub>f</sub> =81 A	VF	V	36	37	38
Series Resistance	I <sub>f</sub> =81 A	R	Ω	0.44	0.46	0.47
Beam Angle	I <sub>f</sub> =81 A	-	Degrees	-	20	-
Wavelength Shift	I <sub>f</sub> =81 A	-	nm/°C	-	0.07	-
Rise Time	-	Tr	ns	-	2.8	-
Soldering Temperature	-	1	°C	ı	-	260(10s)
Duty Cycle	-	-	%	-	-	0.1
Substrate	AIN/CuAg					

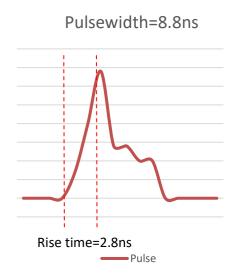
# **Ⅲ.** Environmental Specifications

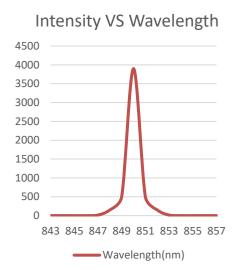
Parameter	Symbol	Min.	Тур.	Max.	Units	Ref.
Case Operating Temp	$T_{op}$	-40	20	85	$^{\circ}$	-
Storage Temp	$T_{sto}$	-40	20	105	°C	-

# IV. LIV Graph

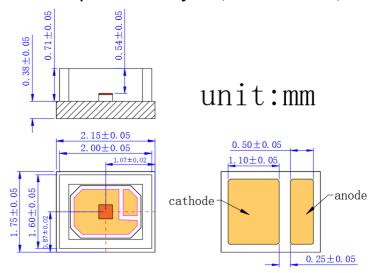




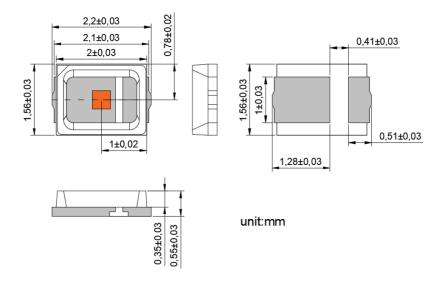




VD-0850P-025W-1A-3A0 (Channel array 1x1, Substrate AIN, Package 2016)

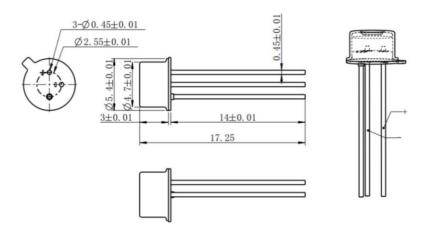


VD-0850P-025W-3A-3A0 (Channel array 1x1, Substrate CuAg, Package 2016)

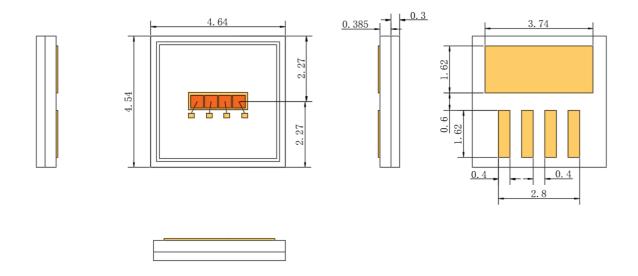




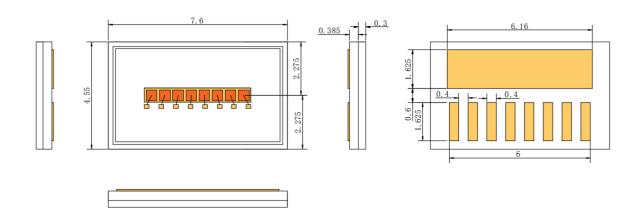
## VD-0850P-025W-3/-3A0 (Channel array 1x1, Substrate Cu/Ag, Package TO46)



# VD-0850P-025W -1N-3A0(Channel array 1x4, Substrate AlN, Package 1x4)

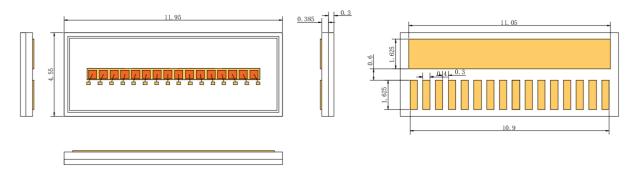


# VD-0850P-025W -10-3A0(Channel array 1x8, Substrate AIN, Package 1x8)

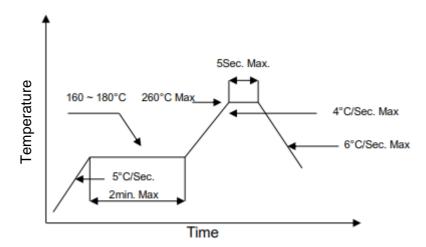




### VD-0850P-025W -1P-3A0 (Channel array 1x16, Substrate AIN, Package 1x16)



## VI. SMT reflow soldering curve



Note: Reflow soldering can be operated only one time. During the temperature ramp-up, no forces may be exerted on the LD which could deform or damage them. After soldering completed, please also do not process until the product temperature ramp down to room temperature.

# VII. Treatment and protection measures Soldering precautions

The temperature of soldering iron must be controlled under 300°C during manual soldering. Also, VCSEL can be only soldered one time with the soldering time less than 3s. But, it is very hard to control the soldering temperature and homogenize solder paste because of the smaller size of VCSEL. In addition, it is easy to damage VCSEL structure even causes VCSEL losing efficacy. So, we advise you to use re-flow soldering machine for operation.

#### Storage precautions

Our products were sealed by aluminum foil bag attaching packed desiccant, they are moisture proof and anti-static. Please handle these gently to avoid damage. At the same time, please be ready for storage and take some moisture-proof measures to keep VCSEL away from dampness that may



causes reliability failure.

Before opening, VCSEL must be kept below 30°C with 60% RH. Recommended to be used within 90 days.

After opening, VCSEL must be kept in an environment that temperature lower than  $30^{\circ}$ C and humidity lower than  $60^{\circ}$ RH and used up within 24 hours. When the storage humidity reaches and exceeds  $60^{\circ}$ RH products must be dehumidified at  $60^{\circ}$ C for more than 24 hours before use.

#### **Others**

- 1. Please use solder paste to cure the laser diode.
- 2. Please make sure that the heat of VD has been completely conducted to metal shell, to avoid affecting the optical power output.
- 3. This VD can be only used in constant voltage and current.
- 4. Operating voltage and current, refer to the table in paragraph II.
- 5. Please do not aim the laser to people or animal.
- 6. You can observe the laser spot through an image monitoring equipment.
- 7. Please do not touch VD surface by naked hands or squeeze the sealant on VD surface, or it may cause wrong optical angle and distorted laser spot, even damage the VD.
- 8. Please use ceramic suction nozzle to suck on the VD, so to avoid VD sticking to the nozzle.
- 9. Please add a 0.02 s blowing action after locating the laser diode to aluminum substrate.

### VIII. Revision history

Revision	Date	Description
V.01	2020/02/24	The first official edition
V.02	2020/04/29	Update part name

<sup>\*\*</sup>Brightlaser reserves the right to make modification at any time due to improved design from time to time, the merit behind is in order to supply the best product possible.